



This Catalogue describes the 6 main HIPUR "Accesibilidad" models covering 70% of solutions for accessibility works, with installation of a new stair and lift with stop at level 0. For the remaining 30% of solutions, HIPUR Group has computing tools and highly skilled staff who shall study and design each case in unitary and singular way, in order to adapt our Product and make possible the installation of a lift with stop at level 0.

We have the perfect solution for you, in compliance with the current European Standards, including Regulations UNE-EN 1090-1:2009 + A1:2011 for EC marking of Steel Structures; we are accredited by ENAC with Registration Number 2375/CPR/14/1302.

The modular self-supporting structure HIPUR "ACCESIBILIDAD" model for stair transformation is patented with a complete prefabricated modular design and its resistant capacity is certified through a static and dynamic analysis by the College of Architects of Madrid and the College of Engineers of Madrid (dossier no.: TL/007654/2013 30/04/13 COAM, – dossier no.: TL/011436/2011 29/04/2011 COAM and dossier no.: 200713773 04/10/13 COIIM).

3D-fully designed product with load survey certification made with ANSYS program. Manufacture consisting of metal profiles made of DX51D galvanized steel. Configuration consisting of front and rear vertical (pillars) and horizontal (stringers) profiles with a wide range of specific geometries for each Project. It is therefore a customized manufacture, so that one only and complete solution is generated for the work, consisting of pillars, strings, walkways, steps and banisters made of folded metal profiles according to the Project, aluminium carpentry, subsequent cladding with Pladur and floor-laying with porcelain stoneware to select amongst HIPUR standard models, also being possible the valuation of floor-laying with granite or marble according to specification.

It complies with the Royal Decree 1314/1997 rules, Directive 89/106/CEE (UNE-EN10025), Directive 95/16/CE (29/06/1995) and EN 81-1/2 (02/08/1998), DB-CTE-SI: Safety in case of fire, DB-CTE-SEA: Structural safety for steel, DB-CTE-SE-AE: Structural safety to act in building construction, Closing panel strength Certification according to Standard UNE-EN-81-1 and 2, section 5.3.1.

Finish painted in polyester for indoors and outdoors in RAL colour to be determined by the Client (183 standard colours).

Top outer closure made up of lacquered sheet with the same finish as the rest of the Product, with one only slope for water evacuation and inclusion of specific slots for the space ventilation.

Thanks to our patented Modular Assembly System, it is not necessary tenants vacate their homes during the work. The disassembly and assembly of the current stair is performed through scheduled performance of construction work, with duration of one day per floor, which is equivalent to 5 floors/5 days of work performance. In each of the scheduled days, only the affected residents of the floor under construction work shall have no possibility of using the stair for a period of 8 hours, which is the estimated time we took to carry out the disassembly of the current stair and assembly of the new modular model; so the usual service with the new stair shall be being provided to the residents association after these 5 days. This working system greatly benefits the end user of the service, minimizing the damage caused by the work.

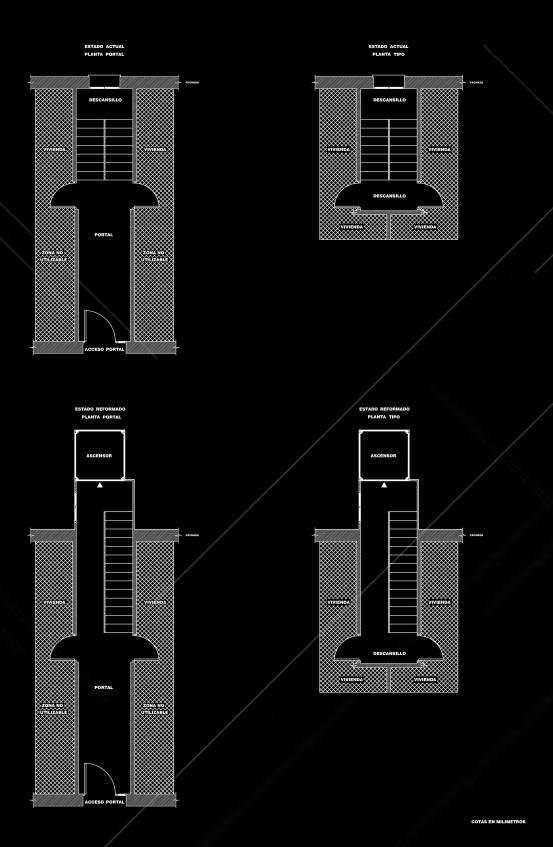
Subsequent to this disassembly and assembly work, the floor, wall and ceiling cladding and plaster work shall be carried out in usual work times.

This Modular Assembly System has many benefits, including the following:

- 1. It is not necessary housing evacuation at any time.
- 2. Economic saving.
- 3. Work schedule.



This solution is adopted when the authorities allows the occupation of public land and the thoroughfare is wide enough for such occupation without any kind of restriction. By implementing this solution, we carry out the total reconstruction of the stair, creation of new landings and installation of a lift on the outside of the building to provide service for the users of the floor.











































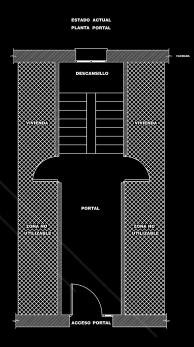


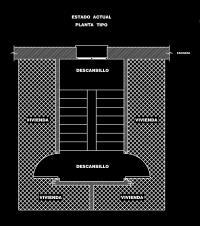


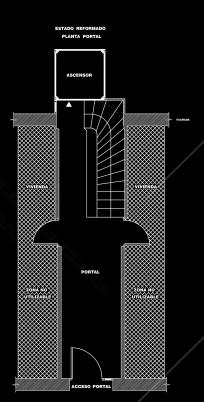


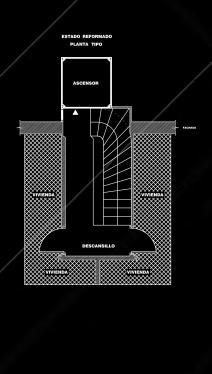


This solution is adopted when the authorities allows the occupation of public land and the thoroughfare is not wide enough for such occupation without any kind of restriction. By implementing this solution, we carry out the total reconstruction of the stair, creation of new common landings for the stair and the lift, in order to occupy a minimum road space, and installation of a lift on the outside of the building to provide service for the users of the floor.









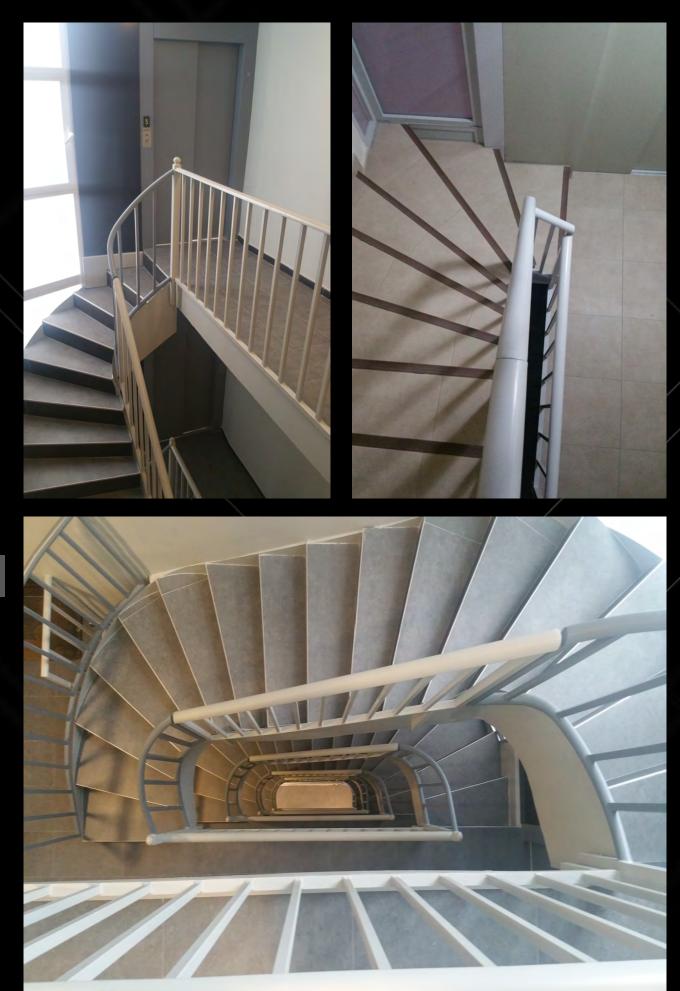
COTAS EN MILIMETROS













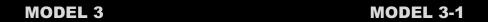


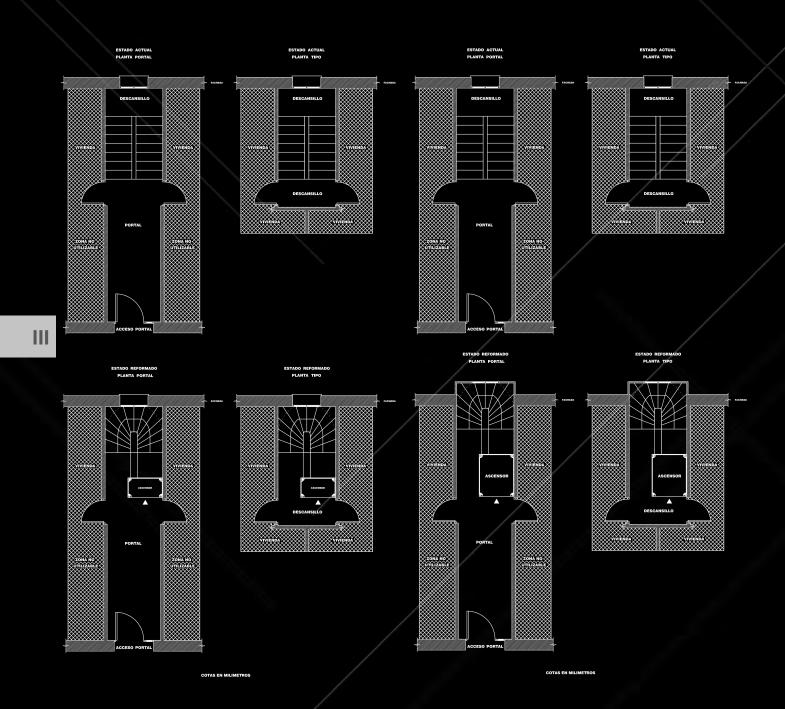




MODEL 3/3-1

This solution is adopted when the occupation of public land is not possible. By implementing this solution, we carry out the total reconstruction of the stair, creation of new landings and installation of a lift in the available outdoor area to provide service for the users of the floor.























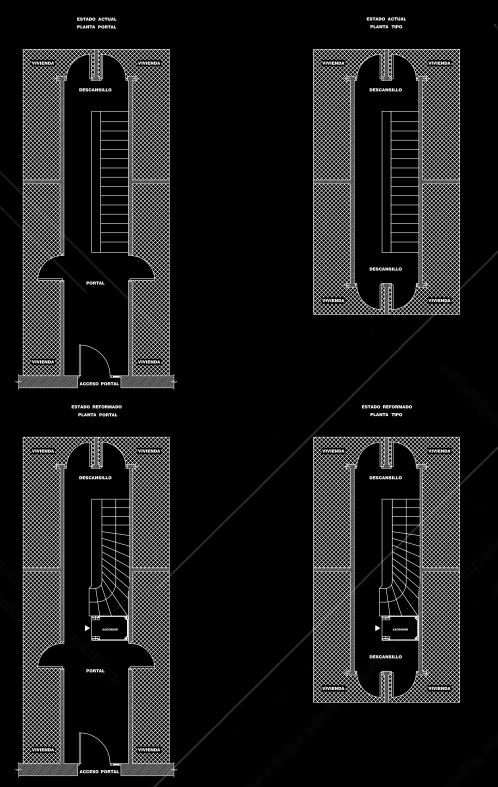








This solution is adopted because of the interior layout of the housings in the building and the lack of connection between the existing stair and the outside of the building. By implementing this solution, we carry out the total reconstruction of the stair and the installation of a lift in the available outdoor area to provide service for the users of the floor.















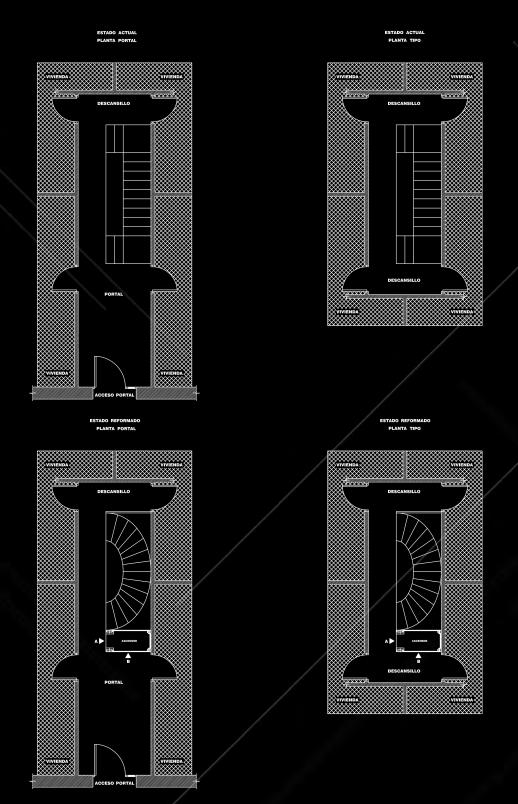








This solution is adopted because of the interior layout of the housings in the building and the lack of connection between the existing stair and the outside of the building. By implementing this solution, we carry out the total reconstruction of the stair and the installation of a lift in the available outdoor area to provide service for the users of the floor. This solution provides design and aesthetics.



COTAS EN MILIMETROS









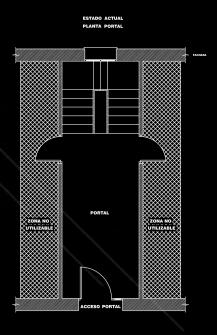


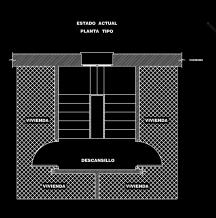


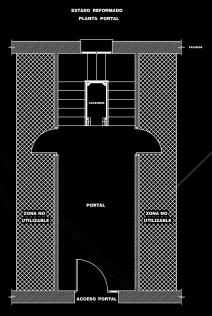


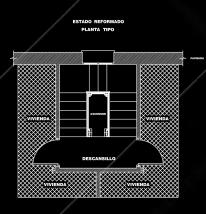


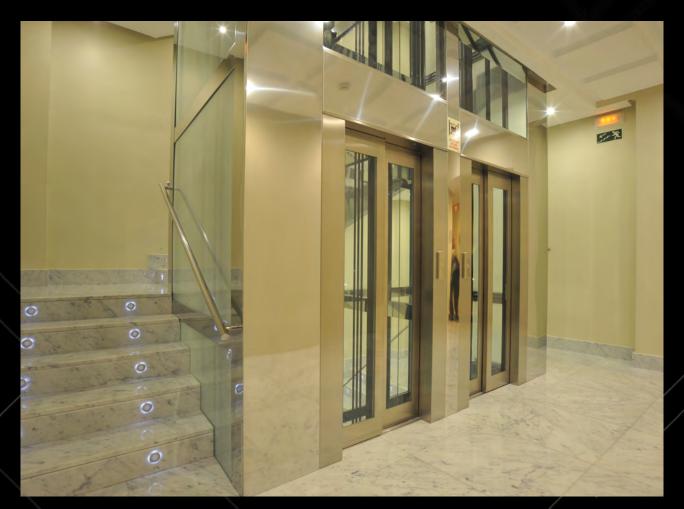
The usual technical solution for this type of installation, where the stairwell is wide, would consist of cutting the current stair steps and supporting the stair on the Modular Structure; but in this Model 6, when it's about old buildings where the stair has not appropriate safety or it is in a poor condition, we proceed to its total reconstruction and the installation of a lift in the available indoor area to provide service for the users of the floor.

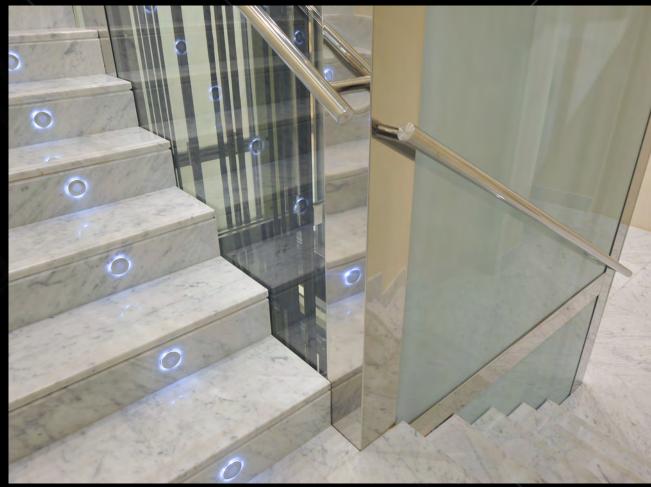




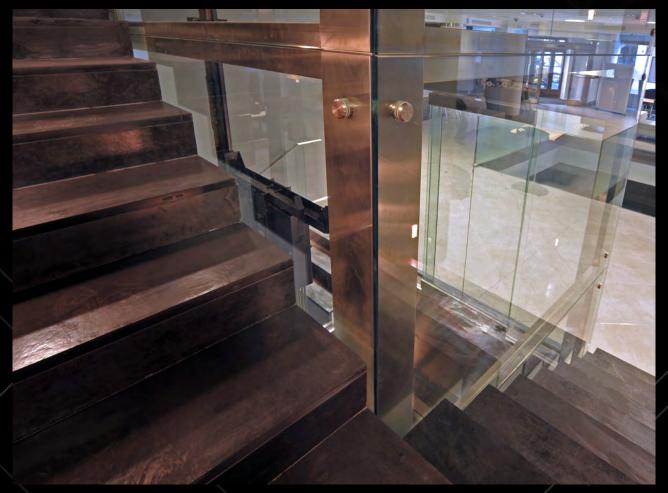


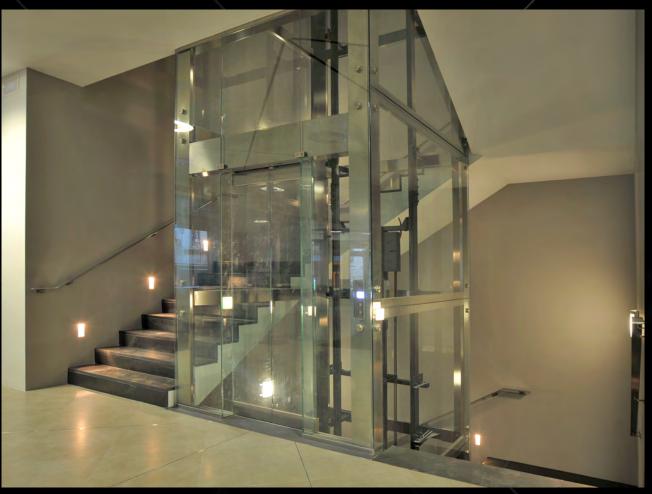


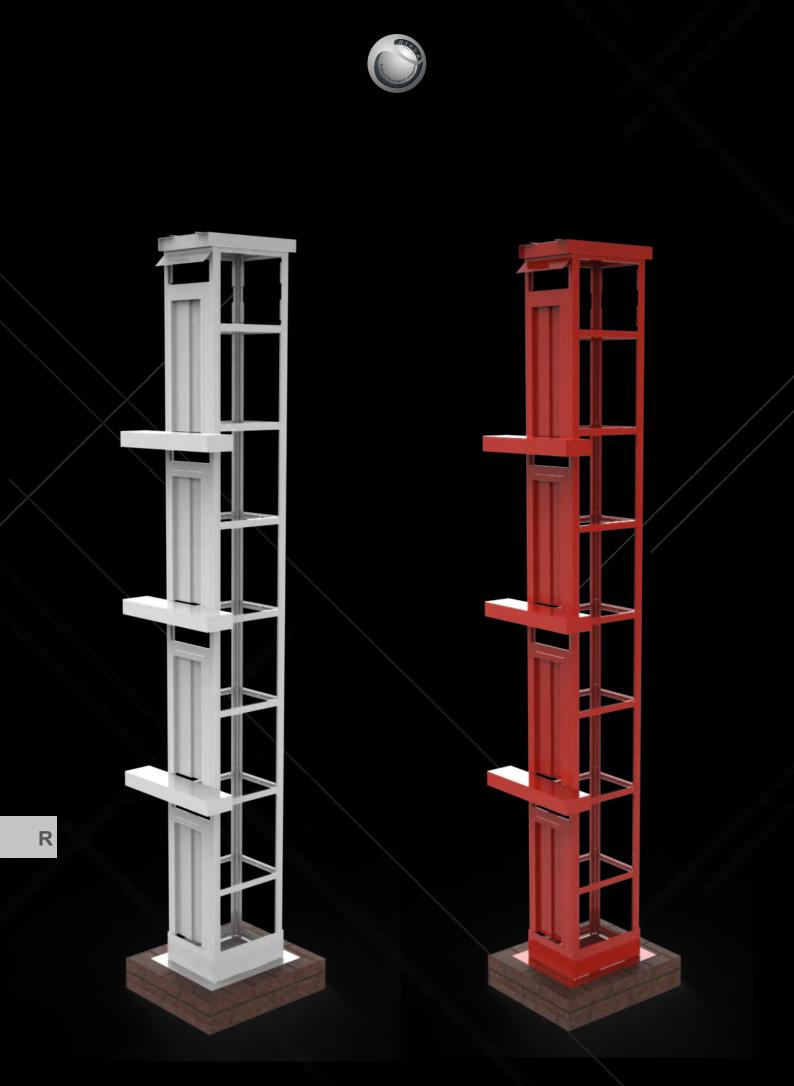








































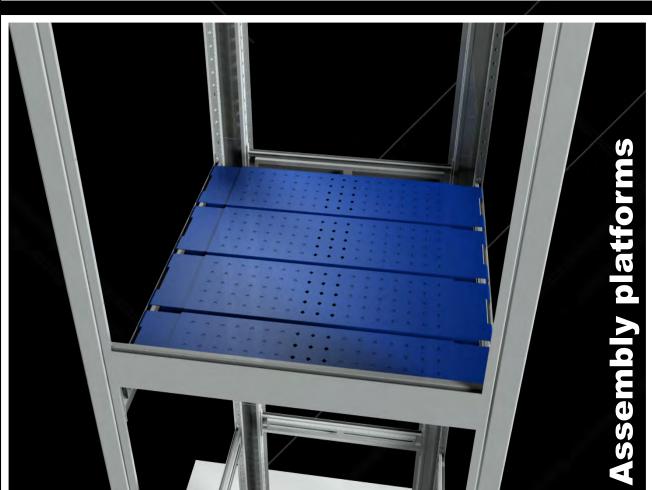


Options 1

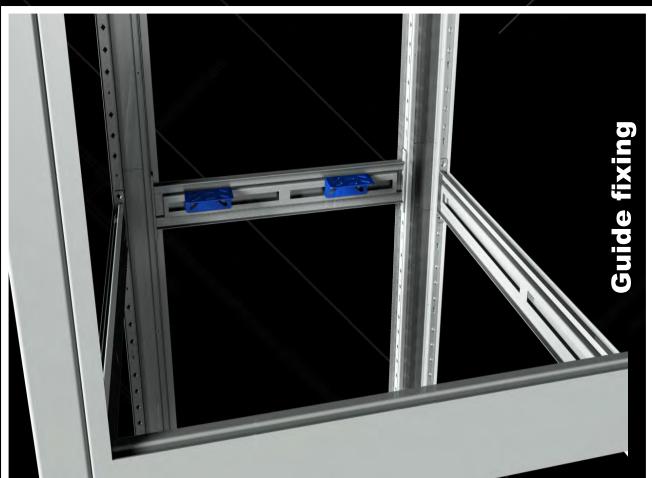
OPCIONALES 1	SI	NO
Paramento Rasante (Chapa Såndwich)		
Paramento Rasante (Vidrio Climalit) (*)		
Plataformas de Montaje		
Foso Colgado		
Fijaciones de Guías		
Fijaciones de Puertas		
Preparación Bancada de Máquina (SCME)		
Techo con parte central en Vidrio		
Remate de Peldaños		
Arriostramiento de Forjados		

(*) Vidrios disponibles en gran variedad de colores, acabados y texturas



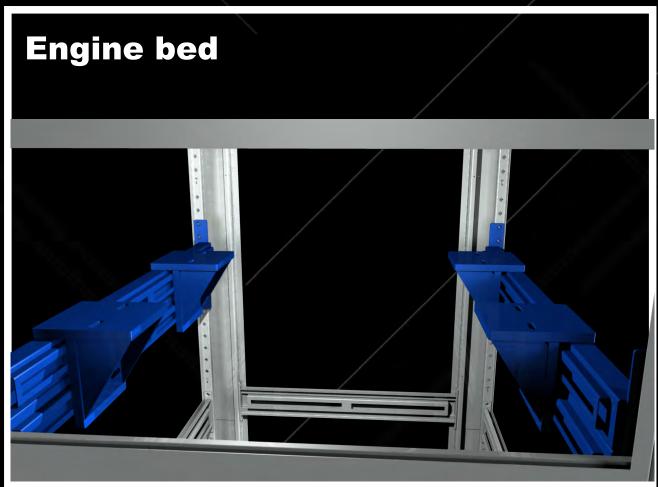


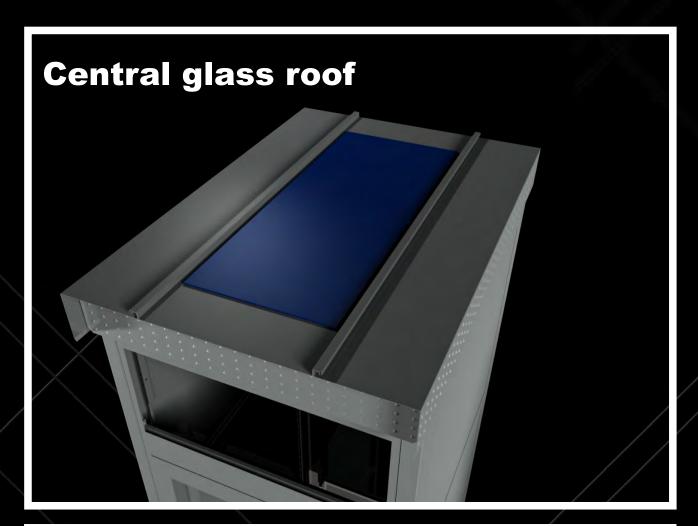


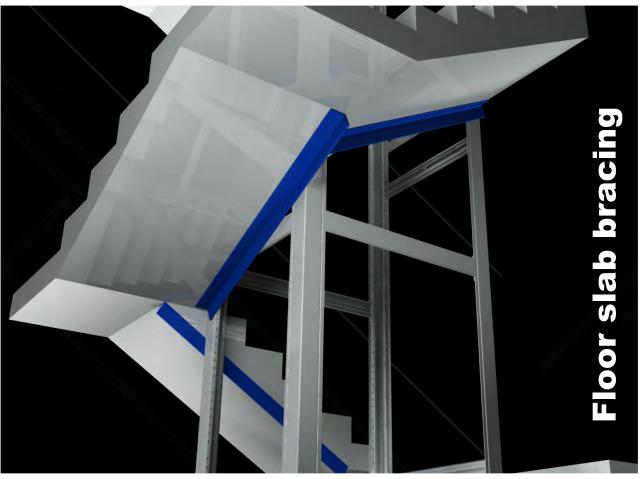














Options 2

OPCIONALES 2	COLOR ESTÁNDAR	COLOR ESPECIAL	INOXIDABLE SATINADO / BRILLO	INOXIDABLE ACABADO ESPECIAL	VIDRIO
Pasamanos Recto			-/		
Pasamanos Curvo			_		
Forrado de Estructura Interior					
Forrado de Estructura Exterior					
Paramentos de Puertas		1	_		
Remates de Puertas		_/			



