



SANDWICH MODULAR STRUCTURE

TECHNICAL DATA

LOAD AND DIMENSIONS OF

STANDARD CERTIFICATION		MUMIMUM	MAXIMUM
Load	Ка	(80)	2001
Dimensions (1)	mm	M 500 1 D 500	H 1240 * D 3040
Height	M	5	-0

^{1.} Dimensions: H≈ Outer Height D≈ Outer Depth

VERTICAL AND HORIZONTAL PROFILES

PROFILES		VERTICAL (2)	HORIZONTAL (2)	
Geometries	mm	1:0x37 225x37 120x85 (85x120 120x120	- 151 16 <i>143 16</i> 2	
Thickness	mm	3/4/578	21314	

- 2. Vertical Profiles = Column
- 3. Horizontal Profiles = Beams

GEOMETRIES AND LOCATION

STRUCTURE LOCATION	SQUARE	RECTANGULAR	GIRGULAR	IRREGULAR
Exterior / Outdoor (4)				
Indoor				

4. With Assembly by qualified HIPUR personnel only

METAL PROFILE FINISHES	YES	NO
Standard Paint		
Special Paint		
Special Finishes		

OPTIONAL 1	YES	NO
Ground-level Wall (Sandwich Sheet)		
Ground-level Wall (Climalit glass) (*)		
Assembly Platforms		
Hanging Shaft		
Guide Rail Fixtures		
Door Figures		
Machine Bedplate Preparation (SCME)		
Ceiling with central part made of Glass		
Step Finish		
Floor Slab Bracing		

ENCLOSURES	YES	NO
Sheet		
Sandwich Sheet (Thermal and/or Acoustic Insulation)		
Punched Sheet		
Primacy Sheet		
Special Finish Sheet		
Stadip 3+3 glass (*)		
Stadip 4+4 glass (*)		
Stadip 5+5 glass (*)	الكالا	
Stadip 6+6 glass (*)		
Stadip Glass Special Colours and Textures		1.0
Safety Glass		
Climalit Glass (3+3 / 20 / 3+3) (*)		
Climalit Glass (4+4 / 16 Argon / 3+3) EneV Standard (*)		
Toughened Glass	يحصيا	
Toughened Glass + Safety Vinyl		
Single-layer Panels (Finishes, colours and textures)		
Facing Brick (Finishes, colours and textures)		
Example (See Page 1)		

(*) Glass available in wide variety of colours, finishes and textures

OPTIONAL 2	STANDARD COLOUR	SPECIAL COLOUR	STAINLESS SATIN / GLOSS	STAINLESS SPECIAL FINISH	GLASS
Straight Handrail					
Curved Handrail					
Lining of Interior Structure					
Lining of Exterior Structure		25			
Door Surfaces					
Door Finishes					

^{*} Fabrication of Structures for Loads and Dimensions above those indicated in the Table, with Single Structure Project

^{*} Consult with our Sales Dept. for special Geometries and Thicknesses



In compliance with current European Standards, including Regulations UNE-EN 1090-1:2009 + A1:2011 (STEEL STRUCTURES) that is binding from 01/07/2014. Patented, designed and manufactured with vertical metal profiles of 1500 mm height (pillars) made of DX51D galvanized steel or DD12 carbon steel; our wide range of geometries allows us to make specific configurations for each work, thus obtaining the greatest possible space for the subsequent installation of the lift and making easier its assembly. The horizontal metal framing is installed every 1500 mm in height (stringers); this element also has a wide range of geometries (its measurements vary depending on the design, assembly and use of the lift). The joint between these 2 constructional elements is carried out by means of nuts and bolts and it is fixed to the building structure or stair edge beams by using strength mechanical strutting and nuts and bolts.

Product certified by the College of Architects of Madrid (2/10/2007 COAM. TL/035963/2009) and the College of Engineers of Madrid (COIIM. 200713773) with compressive strength capacity under permanent condition and variable loads exerted by the lift and the Structure itself, as well as panel resistance Certification according to UNE-EN-81-1 and 2, section 5.3.1.

Its finish consists of placing sandwich panels manufactured by the HIPUR Group itself and composed of DX51D galvanized steel sheet of 1 mm thickness + air chamber of 5 mm + high performance reflecting thermal insulation + air chamber of 5 mm + DX51D galvanized steel sheet of 1 mm thickness, thus forming a closed and watertight space for the subsequent assembly of a lift with the specific features defined by the Manufacturer.

As optional finish, HIPUR Group offers the possibility of a finish consisting of Climalit glass composed of laminated glass 3+3 + air chamber of 20 mm + laminated glass 3+3 in different finishing models.

End finish of the Structure: Cabin is painted in polyester and indoors or outdoors in RAL colours (183 standard colours), or optional in non-standard colours and finishes to be determined by the Client. The top outer closure is made up of sheet in the same color and shape as the rest of the Structure, with one only slope for water evacuation and specific slots for the space ventilation.





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